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A Deformable Structure Based on Vacuum Cells

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The HoverMesh: A Deformable Structure Based on Vacuum Cells

[New Advances in the Research of Spatial Tangible User Interfaces]

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ABSTRACT

In this paper we propose a novel attempt to develop a spatial tangible user interface (STUI) based on a deformable structure, the so-called HoverMesh. It consists of a cubical, whose upper wall has been designed as a deformable mesh of particle filled inflatable cells. The deformation of the structure is achieved by inflating and/or deflating the cubical while consolidating (evacuating) and/or releasing (inflating) the cells. The HoverMesh is both an input and output device and we see its major benefit in the wide interaction area. The haptic feedback modality is thus embedded as well. The first results in our early experiments sustain the concept of a mesh based on inflatable cells.

Its predecessor, the SmartMesh [2] was our first development and has recently been proposed as a novel type of haptic display with the purpose to give a wide area haptic feedback affording the output of 3D shapes. However, the SmartMesh is based on a mechanical structure, more precisely, on a double layer grid of nodes linked by prismatic joints. It will be very shortly introduced to emphasize the novel concept.

Keywords

Smart structures, active structures, SmartMesh, HoverMesh, haptic displays, free hand haptic device, human computer Interface, tangible user interface

1. INTRODUCTION

Compared to the development of computational speed or the increase in the amount of memory over the last decades [1], the development of more powerful human computer interfaces (HCI) is lagging behind. The keyboard or the mouse for instance are practically the same as in the seventies, even

though they have been technically improved. This is even more amazing as the need for more advanced interface devices has not only been growing strongly in some dedicated and specialized work environments, but also for daily applications, such as for example for computer entertainment.

The output capabilities of today's broadly used interfaces are practically limited to the visual (screen) and auditory (speakers) modality. For some specialized tasks however, a growing number of interfaces incorporating haptic feedback capabilities is being employed (e.g. the Phantom [4], the CyberGrasp [6] or the Haptic Master [5] mostly for research purposes, advanced simulators in aviation or military applications mostly for training, Logitech WingMan and similar interface devices mostly for computer entertainment). In fact, great effort is being put into the research of haptic user interfaces, as for many applications the benefits of the additional interaction modality are mandatory or of great value.

However, there is still a difference between the way we work in the real world and how we interact with the digital world. Human intuitively perform actions such as manipulating, assembling and disassembling objects but these innate spatial and tactile abilities unfortunately are tied by the technical limitations of today's HCIs. We believe, that spatial user interfaces will bridge these limitations.

For this reason we have been focusing on smart structures as we see in them one possible way to successfully realize such kind of HCIs (according to Spillman's group, a smart structure is "a non-biological physical structure that has: (1) a definite purpose, (2) means and imperatives to achieve that purpose, (3) a biological pattern of functioning." [7]). A structure capable of deforming itself (thus simulating the objects themselves or at least the sections of interest) and simultaneously being able to read the deformations applied by the user would be a further step towards a novel STUI. These kind of interface devices would not only benefit industrial applications. For the computer game industry for instance, such devices could initiate a new generation of games, where 3D interaction is required. In amusement parks walls of these type of structures could replace today's projection

screens enhancing the 3D effects of the projections (we will shortly explain this in section 6), increasing the effect of reality.

The HoverMesh introduced in this paper is our contribution to the development of an active deformable structure offering output and input capabilities.

2. BACKGROUND OF THE HOVERMESH

The SmartMesh [2, 3] was a first attempt to realize an active deformable structure, affording simultaneously output and input capabilities. The mechanical structure, consisting of nodes and linkages, can be deformed by only shortening or elongating the specific linkages. The analysis of the degrees of freedom using the Kutzbach criterium [10, 11] has shown that for each degree of freedom of the SmartMesh a linkage with one prismatic joint is present proving that the structure is controllable. This has been achieved by positioning the linkages in a determined way and by integrating mechanically constraints into the freedom of movement. The double layer of the structure not only ensures a better distribution of the arising forces and torques but also provides the capability of controlling the movement in the third dimension. Figure 1(a) shows a simulation of the deformed structure.

By actuating each of its linkages, the SmartMesh can actively be deformed to represent the desired object, which can then be touched. A prototype with 4x4 nodes was built (Figure 1(b)). The linkages can be elongated or shortened manually and fixed with a screw at the desired elongation. Even though the resolution is very small, the structure already shows its inherent capabilities of deforming itself to represent surfaces, including overhanging ones.

The capabilities of the SmartMesh are very promising, but it seems quite difficult to develop a structure with more than 10 by 10 nodes with today's actuation technology. The reason is, that the number of actuators grows linearly with the number of nodes (per node 4 actuators), resulting in a strong increase of weight. This leads again to higher requirements in actuation force, while the size of the actuators remains unchanged. Smart materials, especially electro active polymers [8], promise to be a solution due to their very high energy density.

Our novel concept for a spatial user interface, the so-called HoverMesh, is also based on the idea of a deformable structure similar to the SmartMesh but with a completely different working principle. The benefits of this novel concept are mostly the small number of actuators that have to be employed, the light weight structure as well as the possibility to achieve a higher resolution (with today's actuation technology).

3. THE HOVERMESH

The HoverMesh is a cubical, whose upper wall has been designed as a deformable mesh of inflatable cells. Figure 2(a) gives a schematic overview of the complete system. The cubical can be pressurized or evacuated forcing the deformable mesh to deform depending on the structural state of each single cell. The cells contain particles of polystyrene and can be evacuated individually, thus compressing the particles. The compressed particles form a rigid structure, freez-

(a) Possible deformation of the SmartMesh

(b) Developed prototype

Figure 1: The SmartMesh

ing the cells in their actual shape. We will detail this principle in section 3.1. Figure 2(b) shows a cross-section and how the pressure acts on the deformable structure. In fact, the forces which act due to the overpressure or vacuum in the cubical, are directed always perpendicular to the surface and therefore pushing or pulling it. The cells may change their lengths as well as their thickness.

Compared to the SmartMesh shortly introduced in section 2 the HoverMesh features some advantages. The number of actuators can significantly be decreased since basically only two pumps are necessary - one for the cubical, one for all cells. By eliminating the high number of actuators, the overall weight of the structure can be decreased. On the other hand at least one valve per cell is necessary in order to separately control the pressure in each cell. However, valves are cheaper and much smaller than actuators. Another important advantage is that the nodes with the spherical and revolute joints employed for the SmartMesh are eliminated. The cells of the HoverMesh are glued directly one to each other. This results again in a lower weight and in a smaller number of required parts. A further advantage is, that the structure does not have to completely support its own weight, since an overpressure in the cubical can help to support the structure. This leads to a more light-weight and flexible structure.

(a) The schematic model of the HoverMesh

(b) Cross-section of the HoverMesh

Figure 2: The HoverMesh

3.1 The Cells

The cells deserve a more detailed description as they constitute the fundamental element of the HoverMesh. In fact, they are responsible for two important properties of the system, in a first place as single deformable and freezable units and in a second place as a grid of cells forming the airtight deformable membrane of the cubical.

The main function of the cells consists in the ability to deform and to freeze in their actual shape. This is achieved by designing them as small chambers of a light-weight tearproof membrane, which are filled with particles, more precisely beads of polystyrene. The shape of a cell is not determined in its neutral state and may have an arbitrary form only constrained by the volume it encloses. The cells can be inflated allowing the particles to freely move in the enclosed volume, but can also be evacuated, pressing the particles close to each other and therefore solidifying then the actual shape of the cell. The strength of the solidification depends on the vacuum and on the friction coefficient of the particles' surface. The principle used here was also employed for the development of a wearable force display using a particle mechanical constraint [9]. To apply the overpressure or the

vacuum to each cell flexible tubes are attached (see Figure 2(b)).

The second important function of the cells consists in forming the deformable surface of the cubical by simultaneously sealing it, as it will be inflated or evacuated. In addition, they directly act as the interaction surface. This leads to important design issues, as the surface for example should be as flat as possible in any deformation state.

In order to freeze not only one cell but the shape of several adjacent ones, the virtual hinges between each neighbor cells need to be solidified as well. As there is no hinge between them, it is mandatory to have broad contact areas between cells. The thickness of the cells depends on the force or torque the structure has to sustain and of course on the friction coefficient of the particles and the vacuum itself.

3.2 Working Principle - Fourier Series

As already mentioned, the HoverMesh differs strongly in its working principle from the one of the SmartMesh. In fact, the form of the single cell can not actively be deformed as no actuators are integrated. However, the shape of each cell can be frozen in its actual deformation state. In order to better explain our principle for the deformation, we chose a stripe of nine cells. Seen from a top view, inflating the cubical leads to a convex arc, decompressing it to a concave one. However, the arc represents a half sinus wave. Now, periodic signals, even those that have constant-valued segments like a square wave, can be expressed as a sum of harmonically related sine waves, as the Fourier series demonstrates. In other words, a function can be expressed in terms of frequencies (harmonics) it is composed of. Our concept for the deformation algorithm approaches the theory of the Fourier series. The deformation is achieved by freezing one part of the structure while inflating or deflating the other one. There, another phase shifted sinus wave with a higher frequency evolves. By recursively doing that, half sinus waves are superimposed to already frozen shapes, creating arbitrary curves. Unlike the real Fourier analysis, which simultaneously superimposes all sinus waves with different frequencies, our algorithm consecutively performs this superposition, as shown in Figure 3.

Let us make an example. The goal is to achieve a deformation of the stripe to resemble a narrow square wave on the very left. Thus, imagine in the beginning all cells deflated (Figure 3(a)) and the cubical being slowly pressurized: A convex arc appears forming a half sinus wave (Figure 3(b)). Now imagine that the first half of the cells is being frozen (shown in gray color) and the other half is deflated while the cubical is deflated as well. This would result in a curve as shown in Figure 3(c). Continuing like this, we achieve in three more steps a shape, which already shows similarities to a square wave (Figure 3(f)). The quality of the deformation can still be improved with the following two steps: freezing the first two cells and vacuumizing the cubical results into a stretching motion towards the left end. Finally, after freezing the four cells on the right hand and inflating the cubical results in a quite good approximation of the square wave as shown in Figure 3(h). The deformation has been simulated with Matlab.

Figure 3: The "Fourier Series"; the cells in the gray area are frozen

If the cells could contract even more, a better approximation could be achieved by contracting cells 2, 3 and 4. Thus the quality of the approximations depends on the amount of cells, on their size and on the maximal difference in their surface area between the contracted and the expanded cell.

4. FIRST PROTOTYPES

We have constructed a first prototype of a 3x3 mesh. The cells have been designed in a quadratic shape to create a chess-board similar surface. They consist of simple freezer bags and have a surface area of 11 cm x 11 cm when expanded. The different bags are interconnected between each other with double sided adhesive tape. Each bag is then filled with 6 g of polystyrene beads of 2 mm - 3 mm diameter. Each of the bags is equipped with a flexible rubber tube (see Figure 5(b)), which allows to evacuate or inflate each of them separately. The internal diameter of the tubes was chosen to be 1.5 mm in order to prevent the polyester beads from being aspirated through the tubes. The total weight per cell including the rubber tubes and the polystyrene beads is approximately 13 g.

The presented prototype consists only of the mesh structure. The cubical on which the mesh structure will be mounted has not been built so far. Therefore, the following experiments and measurements will only discuss the behavior of the mesh structure. This includes the possibility to freeze (evacuate) or release each single cells of the structure and therefore to test the stiffness and deformability of the structure for different shapes.

A small vacuum pump for SMD (surface mount devices) soldering is used to evacuate the cells. The pump can create a vacuum of up to 88 mbar (vacuum is defined as the pressure that is below the atmospheric pressure). However, when connected to the 3x3 structure, we measured a vacuum of 26 mbar. This loss in pressure is due to the fact that the whole system consisting of bags, tubes, and joints is not fully airtight.

Figure 4: The 3x3 mesh fully extended

When the 3x3 mesh is fully extended a surface area of 33 cm x 33 cm has been measured (Figure 4). The cells are flat and the surface is quite smooth in this state.

The minimum achievable surface on the other hand is approximately 18 cm x 18 cm (Figure 5(a)). The surfaces of the freezing bags are wrinkled in this state, since they do not consist of an elastic material. However, due to the vacuum, the wrinkles remain attached to the surface of the bags.

In order to verify the load capacity of the 3x3 mesh in its fully expanded state, we have mounted the mesh in a setup as shown in Figure 6. The mesh is supported on two opposite sides and is hanging free over a distance of 25 cm. A measuring jug with a diameter of 11 cm, filled with water has been placed in the center of the mesh. We found the loading capacity to be around 450 g for this setup, which is almost 4 times the weight of the structure. The structure shows a high stiffness despite of the low vacuum pressure. In the released state, when no vacuum is applied to the cells,

(a) The 3x3 mesh fully contracted

(b) The back side of the 3x3 mesh

Figure 5: The 3x3 mesh

Figure 6: The 3x3 mesh fully extended, carrying 450g

the structure can be freely deformed without any resistance.

In Figure 7(a) and 7(b) two basic shapes, generated with the 3x3 mesh are shown. Two cells per side have been bent up to form the two vertical walls of the mesh in Figure 7(a). The remaining cell in the corner between the vertical walls has been reduced to a minimal surface in order to allow to build a corner. Figure 7(b) shows a similar shape, but with two cells per side bend downwards.

4.1 Discussion

The early prototype demonstrates successfully how different shapes can be achieved. By releasing single cells of the structure while keeping others firm (evacuated), a controlled movement can be achieved. More complex and bigger structures could simply be achieved by increasing the amount of cells of the mesh. By evacuating the cells a stiff structure is created. However, in a further step the stiffness of the structure could be considerably improved by increasing the vacuum pressure. The chosen materials are very light, resulting in a total weight of 117g for the 3x3 mesh. This will allow to manipulate the whole structure with a minimum of force. Therefore an integration of the mesh into a cubical looks to be feasible.

5. APPLICATIONS

As already mentioned in the introduction, such a type of user interface could be used for many applications. Many applications can be found in the industrial sector (e.g. CAD, architecture, various haptic feedback devices). However, we see great potential in its use as a novel type of computer interface for a new generation of computer games, where the spatial ability of the players plays the crucial role.

Another application we are looking at, is to use the HoverMesh as a deformable projection screen. The idea is to use the mesh to form a basic structure and then to use multiple projectors to project textures on it. This enables seeing three-dimensional objects without having to wear special stereo glasses, allowing an audience to look simultaneously from different sides. Recognizing arbitrary surfaces and projecting on them has already been solved by different groups [12, 13].

Other applications for the HoverMesh could be found in any type of computer entertainment art, such as the projection of more dimensional data onto a 3D surface, or computer animated sculptures for instance.

6. FUTURE WORK

Even though some of the components seem to work quite well, such as the solidification of the cells, a lot of work has to be done to improve all components of the HoverMesh. Concerning the cells for example, a better design needs to be achieved to result in an airtight surface. A better airtight connection to the flexible tubes needs to be developed as well. The friction coefficient of the particles needs to be improved and particles with different diameters should be employed (to better fill inter-particle cavities) to achieve a better solidification.

The cubical with all the necessary peripheral components has to be built up. It should provide means to airtightly

attach the mesh of cells. The valves, which control the air flow to the cells, will be integrated into the cubical, as shown in Figure 2(b). The valves should be controllable by a computer, thus, electronic peripheral hardware needs to be implemented as well.

So far, we have explained how the HoverMesh can actively be deformed. However, we also need to enable its inherent input capabilities, because for many applications it would not only be a nice add but it would be mandatory. As a matter of fact, our structure can manually be deformed to resemble a specific shape or object. Additionally it could also be frozen in that actual shape. Different approaches are possible to detect the shape of the HoverMesh, but let us specify two of them, which we believe to be the most promising ones. The first one would be to have multiple cameras looking at the structure and to use vision based algorithms to detect its shape. Another possibility would be to use Shape Tape [14], attached directly to the surface of the mesh. Thus, we will put a lot of effort in the development of a detection system for the surface shape.

7. CONCLUSION

A novel concept for a spatial tangible user interface based on a deformable surface is proposed. A very first prototype of a deformable surface has been created consisting of a chess board of cells. Each single cell contains particles of polystyrene and can be solidified by evacuating it. This surface represents the upper wall of a cubical. By inflating or deflating the cubical a specific deformation of the surface can be achieved, depending on the sequence of solidification of the cells.

The presented prototype is a first effort to develop such a type of structure. However, the results are quite promising even though many problems need to be solved.

Such a device would provide interesting benefits in the field of machine and computer user interfaces, due to its capability to represent surfaces and its interaction features, in other words due to its 3D input and output skills.

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(a) The 3x3 mesh bend upwards

(b) The 3x3 mesh bend downwards

Figure 7: The deformed 3x3 mesh

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