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Grob, Nathalie M.; Behe, Martin; Von Guggenberg, Elisabeth; Schibli, Roger; Mindt, Thomas L.

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Methoxinine - An Alternative Stable Amino Acid Substitute for Oxidation-Sensitive Methionine in Radiolabeled Peptide Conjugates

Nathalie M. Grob,¹ Martin Behe,^{*,2} Elisabeth von Guggenberg,³ Roger Schibli,^{1,2} Thomas L. Mindt^{*,1,4}

¹ Center for Radiopharmaceutical Sciences ETH-PSI-USZ, Institute of Pharmaceutical Sciences ETH, Vladimir-Prelog Weg 4, CH-8093 Zurich, Switzerland

² Center for Radiopharmaceutical Sciences ETH-PSI-USZ, Paul Scherrer Institute, CH-5232 Villigen, Switzerland

³ Department of Nuclear Medicine, Medical University of Innsbruck, A-6020, Innsbruck, Austria

⁴ Ludwig Boltzmann Institute Applied Diagnostics, General Hospital of Vienna, Währinger Gürtel 18-20, A-1090 Vienna, Austria

* Corresponding authors: E-mail: t.mindt@gmx.ch; Tel.: +41 44 633 74 92; martin.behe@psi.ch, Tel.: +41 56 310 28 17

† Electronic supplementary information (ESI) available: DOI This material includes MS data and UV- and γ -HPLC chromatograms of peptide conjugates and the respective ¹⁷⁷Lu-labeled analogs.

ABSTRACT

Radiolabeled peptides with high specificity and affinity towards receptors that are overexpressed by tumour cells are used in nuclear medicine for the diagnosis (imaging) and therapy of cancer. In some cases, the sequences of peptides under investigations contain methionine (Met), an amino acid prone to oxidation during radiolabeling procedures. The formation of oxidative side products can affect the purity of the final radiopharmaceutical product and/or impair its specificity and affinity towards the corresponding receptor. The replacement of Met with oxidation resistant amino acid analogs, e.g., norleucine (Nle), can provide a solution. While this approach has been applied successfully to different radiolabeled peptides, a Met→Nle switch only preserves the length of the amino acid side chain important for hydrophobic interactions but not its hydrogen-bonding properties. We report here the use of methoxinine (Mox), a non-canonical amino acid that resembles more closely the electronic properties of Met in comparison to Nle. Specifically, we replaced Met¹⁵ by Mox¹⁵ and Nle¹⁵ in the binding sequence of a radiometal-labeled minigastrin derivative (MG11). A comparison of the physicochemical properties of ¹⁷⁷Lu-DOTA[X¹⁵]MG11 (X = Met, Nle, Mox) *in vitro* (cell internalization/externalization properties, receptor affinity (IC₅₀), blood plasma stability,

and logP) showed that Mox indeed represents a suitable, oxidation-stable amino acid substitute of Met in radiolabeled peptide conjugates.

Keywords Minigastrin, CCK2 receptor, radiolabeled peptides, Lu-177, nonnatural amino acids, substitution of methionine

ABBREVIATIONS

AcN, Acetonitrile; BB, bombesin; BFCA, bifunctional chelating agent; BSA, bovine serum albumin; CCK(R), cholecystokinin (receptor); DIPEA, N,N-diisopropylethylamine; DMEM, Dulbecco's Modified Eagle Medium; DMF, N,N-dimethylformamide; DOTA, 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid; DOTA-tris(tBu)ester, 2-(4,7,10-tris(2-(tert-butoxy)-2-oxoethyl)-1,4,7,10-tetraazacyclododecan-1-yl)acetic acid; DTPA, diethylenetriaminepentaacetic acid; EDT, Ethane-1,2-dithiol; EDTA, ethylenediaminetetraacetic acid; EX, exendin; FCS, fetal calf serum; HATU, O-(7-azabenzotriazol-1-yl)-N,N,N',N'-tetramethyluronium hexafluorophosphate; Hms, homoserine methyl ether; MBHA, 4-methylbenzhydramine; Met, Methionine; Met(se), Selenomethionine, MG, minigastrin; Mox, Methoxinine (O-methyl-L-homoserine); Nle, Norleucine; PBS, phosphate buffered saline (potassium free); rt, room temperature; SPECT, single-photon emission computed tomography; TFA, trifluoroacetic acid; TIS, triisopropylsilane

INTRODUCTION

Radiolabeled peptides with high specificity and affinity towards membrane-bound receptors that are overexpressed by tumour cells have become an indispensable tool in nuclear medicine for the diagnosis (imaging) and radioendotherapy of cancer.[1-2] As a result, the number of peptide vectors reported in preclinical and clinical investigations for the selective delivery of different radionuclides to tumours and metastases is steadily increasing.[3]

The development of targeted radiolabeled drugs (radiopharmaceuticals) includes the conjugation of a radionuclide to a vector molecule, e.g., peptides. For the radiolabeling of (bio)molecules with metallic radionuclides (e.g. ^{111}In , $^{99\text{m}}\text{Tc}$, ^{68}Ga , ^{177}Lu), bifunctional chelating agents (BFCAs) are employed, which are typically low molecular weight molecules that enable both the stable complexation of the radiometal via an appropriate chelating system and its selective attachment to e.g., a tumor-targeting vector of interest. Preferably, the radiolabeling of a prodrug with a radionuclide is performed as the last step of the preparation of a radiopharmaceutical for reasons of time restrictions due to radioactive decay, logistics, and regulatory aspects. In the majority of cases, the radiolabeling step requires elevated temperatures and exposure of reagents and substrates to oxygen cannot be avoided. This in combination with the ionizing radiation employed can impair the quality of the final product because of the occurrence of radiolysis (cleavage of covalent bonds) and/or the formation of oxidized side products. The integrity of the final radiopharmaceutical product can often be sustained by addition of antioxidants/radical scavengers (e.g., ascorbic acid, gentisic acid, or methionine/selenomethionine)[4]; however, each component in the final formulation of a radiopharmaceutical requires additional quality control and toxicological evaluation for approval by regulatory authorities. Thus, the avoidance of the formation of side products by,

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3 e.g., substitution of moieties susceptible to oxidative side reactions, is of higher practicability
4 than the use of additives.

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6 Different radiolabeled peptides currently studied as molecular imaging probes or
7 radioendotherapeutics in pre-clinical and clinical research contain the amino acid methionine
8 (Met) including, e.g., derivatives of the tumour targeting sequences of bombesin (BB)[5],
9 exendin (EX)[6], and minigastrin (MG)[7]. The methyl sulfide functional group in the side
10 chain of Met is particularly prone to oxidation during radiolabeling reactions. Formation of
11 sulfoxide by-products as the result of oxidative side reactions cannot only lead to a decrease
12 of the radiochemical purity of the peptidic radiotracer but also result in a loss of specificity
13 and affinity of the conjugate towards its corresponding receptors.[4, 8-9]

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16 A common strategy to avoid potential issues in radiotracer development arising from peptidic
17 vectors containing a Met residue is the substitution of the amino acid with other stable,
18 canonical or non-canonical analogs. In this context, norleucine (Nle; Figure 1) has been
19 successfully employed as a non-oxidizable substitute of Met in, e.g., radiolabeled derivatives
20 of BB[10], EX[11], and MG[9, 12-13]. In these examples, the Met→Nle substitution led to
21 peptide analogs with preserved biological activity that are stable during radiolabeling
22 reactions. The replacement of the sulphur atom in Met by the methylene group of Nle
23 approximately maintains the length of the amino acid side chain important for hydrophobic
24 interactions; however, it does not preserve the original hydrogen bonding acceptor properties.
25 Surprisingly little attention has been paid in the radiopharmaceutical literature to potential
26 substitutes of Met other than Nle even though alternatives exist. For example, homoserin
27 methylether (Hms), also termed methoxinine (Mox), is a structurally similar but electronically
28 more closely related amino acid substitute of Met than the currently used Nle (Figure 1).
29 While a Met→Mox switch has been reported in the peptide and protein literature for, e.g.,
30 studying protein folding,[14-19] application of Mox as an alternative, oxidation-stable
31 substitute for Met in radiopharmaceutical development has, to the best of our knowledge, not
32 yet been studied systematically.

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37 We have recently started to investigate the utility of Mox to replace Met in peptide conjugates
38 in order to increase the stability of the peptide during radiolabeling reactions. In a first study,
39 we were able to show that ^{177}Lu -DOTA-labeled derivatives of the tumour-targeting peptide
40 bombesin, namely ^{177}Lu -DOTA-PEG₄-[Mox¹⁴]BB(6-14) and the corresponding BB(7-14)
41 analogue, exhibited superior *in vitro* properties and *in vivo* tumour-targeting performances in
42 comparison to the corresponding [Met¹⁴]- and [Nle¹⁴]-BB analogs.[10] We now wish to report
43 the second example of a side-by-side comparison of the effect of the substitution of Met by
44 Nle and Mox exemplified with radiometallated MG derivatives.

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47 MG is a truncated analogue of gastrin, an endogenous peptide closely related to the
48 cholecystokinins (CCK).[20-22] The molecular target of both peptides are the cholecystokinin
49 receptors (CCKR) of which the subtype CCK2R is found overexpressed in high incidence by
50 different tumour cells including those of medullary thyroid, small cell lung, and stromal
51 ovarian cancers.[23] In the past years, a number of radiolabeled derivatives of gastrins and
52 CCKs have been investigated as diagnostic imaging probes or radioendotherapeutics in
53 nuclear oncology among which analogs of MG (e.g., MG11 without the N-terminal poly-Glu
54 motif of MG; Figure1) exhibited interesting properties for clinical translation.[7, 24-26] The
55 substitution of Met by Nle or other amino acids in position 15 of the sequence of MG11 has
56 been described.[12-13, 27-28] Also, the employment of Mox in non-radiolabeled analogs of
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3 little gastrin and CCK analogs was reported some years ago, however, with varying
4 results.[14-15] We report here the first successful application of Mox as a substitute of Met in
5 a radiolabeled MG11 analogue.
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8 9 MATERIAL AND METHODS

10 11 **General Methods**

12 Reagents were purchased from Sigma Aldrich (St. Louis, MO, USA), Thermo Fisher
13 Scientific (Waltham, MA, USA), Acros Chemicals (New Jersey, USA), TCI (Tokyo, Japan),
14 Fluka (Buchs, Switzerland), Merck (Darmstadt, Germany), AppliChem (Darmstadt,
15 Germany), BioConcept (Allschwil, Switzerland), VWR (Radnor, PA, USA), or Avantor
16 Performance (Center Valley, PA, USA) and used without further purification. Fmoc-protected
17 amino acids and rink amide MBHA LL resin (0.30–0.40 mmol/g, 100-200 mesh) were bought
18 from NovaBiotech (Darmstadt, Germany) or Bachem (Bubendorf, Switzerland). Fmoc-Mox-
19 OH was purchased from Iris Biotech (Marktredwitz, Germany) and DOTA-*tris*(*t*Bu)ester
20 from CheMatech (Dijon, France). Non-carrier-added $^{177}\text{LuCl}_3$ was purchased from ITG
21 (Garching, Germany). Human blood was collected in heparinized syringes (S-Monovette®
22 5.5 mL LH, Sarstedt, Nümbrecht, Germany) and centrifuged (5 min, 3000 rpm, RT) to separate
23 the plasma. Minigastrin (LEEEEEAYGWDF-NH₂) for blocking experiments and reference
24 DOTA-PP-F11N (DOTA-(DGlu)₆-Ala-Tyr-Gly-Trp-Nle-Asp-Phe-NH₂)[29], were purchased
25 from Peptide Speciality Laboratories GmbH (Heidelberg, Germany).
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30 UV-Measurements for standard solid phase peptide synthesis (SPPS) were conducted on an
31 Agilent Technologies Cary 60 UV-Vis spectrophotometer. The scale and yield of the SPPS
32 were determined by quantification of the fluorenylmethylpiperidine adduct at $\lambda = 301$ nm ($\epsilon =$
33 $7800 \text{ L}\cdot\text{mol}^{-1}\cdot\text{cm}^{-1}$). Measurements of UV-absorption at $\lambda = 280$ nm on an IMPLN
34 NanoPhotometer P360 were used to determine the concentrations of peptide conjugate stock
35 solutions ($\epsilon = 6990 \text{ L}\cdot\text{mol}^{-1}\cdot\text{cm}^{-1}$; calculated for EAYGWXDF by ExPASy – ProtParam of the
36 Swiss Institute of Bioinformatics, X¹⁵ = Met, Nle, Mox).
37
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39 HPLC was performed on a Merck Hitachi LaChrom D-7000 HPLC-system monitored by UV-
40 detection at 215 nm and additionally by a Berthold HPLC Radioactivity monitor LB 506 C-1
41 for γ -HPLC. Plasma stability assays by HPLC were conducted on a Dionex Ultimate 3000
42 HPLC-system with UV-detection at 280 nm and a Raytest Gabi STAR HPLC radioactivity
43 monitor. Columns and gradients used for each purpose can be found in the Supporting
44 Information.
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47 HRMS were recorded on a Bruker maXis (UHR-TOF) with ESI ion source and Qq-TOF
48 analyser in positive mode and processed by the software Compass 1.5, HyStar 3.2.44,
49 DataAnalysis 4.1 and BioTools 3.3.
50

51 (Radio-)Metal-labeling was conducted in 1.5 mL protein low-binding Eppendorf tubes. An
52 Eppendorf Thermomixer comfort (Eppendorf, Hamburg, Germany) was used for heating and
53 simultaneous shaking of the labeling mixture.
54

55 Quantitative γ -counting was performed by a Packard COBRA-II Auto-Gamma counter
56 (Perkin Elmer, Waltham, MA, USA) by measuring energy windows A (50-400 keV) and B
57 (190-230 keV) for 1 min.
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Peptide Synthesis

The rink amide MBHA LL resin (ca. 150 mg, 0.05 mmol) was placed in a polypropylene syringe with a polyethylene frit and a teflon tap and swollen repeatedly in CH₂Cl₂ and DMF. 20% piperidine in DMF was used to cleave the Fmoc protecting group (3 x 3 min, rt). For elongation of the sequence, the Fmoc-protected amino acids or DOTA-(*tris-t*Bu)ester (2 equiv., 0.1 mmol), HATU (1.9 equiv., 0.095 mmol) and DIPEA (5 equiv., 0.25 mmol) in DMF (total 5 mL) were added to the resin. The suspension was shaken for 1.5 h at rt. The solvent was removed by filtration, and the resin was repeatedly washed with DMF and CH₂Cl₂. Completion of the reaction was monitored by the Kaiser test[30] and repeated if necessary.

After the final coupling of the N-terminal chelator (*t*Bu)₃DOTA, the conjugates were deprotected and cleaved from the resin using either cocktail A (6 mL; TFA/TIS/H₂O/phenol; 92.5/2.5/2.5/2.5) or B (6 mL; TFA/TIS/H₂O/thioanisole/EDT; 90/2.5/2.5/2.5/2.5) with agitation for 5 h at rt. The cleavage mixture was separated from the resin by filtration and a stream of nitrogen was applied for evaporation of the volatile components. The crude peptide was then precipitated by the addition of ice-cold diethyl ether (15 mL). After centrifugation (1800 rpm, 5 min) and two washing steps with ice-cold diethyl ether, the crude peptide conjugates were dissolved in 20% CH₃CN in water (1 mg/mL) and purified by reverse phase semipreparative HPLC (for HPLC conditions see the Supporting Information). Subsequent lyophilisation gave the final products as white powders. For yields, purity and MS data see Table 1 and the Supporting Information.

DOTA[Met¹⁵]MG11 was prepared following the general procedures as outlined above using DOTA-(*tris-t*Bu) ester, Fmoc-DGlu(*Ot*Bu)-OH, Fmoc-Ala-OH, Fmoc-Tyr(*t*Bu)-OH, Fmoc-Gly-OH, Fmoc-Trp(Boc)-OH, Fmoc-Met-OH, Fmoc-Asp(*Ot*Bu)-OH, and Fmoc-Phe-OH. Degassed DMF was used for all reactions and washing steps to reduce the oxidation rate of the thioether. Cocktail B was used for the cleavage of DOTA[Met¹⁵]MG11 from the resin.

DOTA[Nle¹⁵]MG11 was prepared following the general procedures as outlined above using DOTA-(*tris-t*Bu) ester, Fmoc-DGlu(*Ot*Bu)-OH, Fmoc-Ala-OH, Fmoc-Tyr(*t*Bu)-OH, Fmoc-Gly-OH, Fmoc-Trp(Boc)-OH, Fmoc-Nle-OH, Fmoc-Asp(*Ot*Bu)-OH, and Fmoc-Phe-OH. Cocktail A was used for the cleavage of DOTA[Nle¹⁵]MG11 from the resin.

DOTA[Mox¹⁵]MG11 was prepared following the general procedures as outlined above using DOTA-(*tris-t*Bu) ester, Fmoc-DGlu(*Ot*Bu)-OH, Fmoc-Ala-OH, Fmoc-Tyr(*t*Bu)-OH, Fmoc-Gly-OH, Fmoc-Trp(Boc)-OH, Fmoc-Mox-OH, Fmoc-Asp(*Ot*Bu)-OH, and Fmoc-Phe-OH. Cocktail A was used for the cleavage of DOTA[Mox¹⁵]MG11 from the resin.

(Radio)metal Labeling

Stock solutions were prepared by dissolving the peptide conjugates (1 mg, 750 nmol) in ammonium acetate buffer (50 μL, 0.5 M, pH 5.5) and addition of water to a final peptide concentration of 250 μM (approx. 0.3 mg/mL). DOTA-functionalized peptides (1 nmol, 3.85 μL of 250 μM stock solution) were added to a mixture of aq. HCl (22.5 μL, 0.05 M, pH 1.3) and ammonium acetate buffer (15 μL, 0.5 M, pH 5.5). DOTA[Nle¹⁵]MG11 and DOTA[Mox¹⁵]MG11 were radiolabeled efficiently with or without addition of additives

(sodium ascorbate; 0.83 μL , 3M), whereas in the case of DOTA[Met¹⁵]MG11 the presence of antioxidants in the reaction mixtures (Met(Se); 5 μL , 10 mM) was required to achieve high radiochemical purity of the product. The volume of ammonium acetate buffer was corrected according to the volume of added solutions of antioxidants. 20-25 MBq of ¹⁷⁷LuCl₃ (ca. 2.5 μL , in 0.04 M HCl, 20-25 MBq/nmol) were added and the mixtures were heated to 75 °C for 30 min in a heating block. After labeling, a 2 μL aliquot of the labeling mixture was added to aq. DTPA (200 μL , 25 μM) for quality control by γ -HPLC.

The reference substance for the IC₅₀ assays DOTA-PP-F11-N was radiolabeled with ¹⁷⁷Lu analogously to the procedure described for DOTA[Nle¹⁵]MG11 and DOTA[Mox¹⁵]MG11. For the labeling with non-radioactive ¹⁷⁵Lu, the test compounds (25 nmol, 100 μL , 250 μM) were mixed with a 5-molar excess of aq. ¹⁷⁵LuCl₃ (125 nmol, 12.5 μL , 10 mM), ammonium acetate (5 μL , 0.5 M, pH 5.5) and heated to 75 °C for 30 min in a heating block. DOTA[Met¹⁵]MG11 was labeled with ¹⁷⁵LuCl₃ in the presence of a 10-molar excess of aq. Met(Se) (25 μL , 10 mM).

Cell Culture

Human Medullary Thyroid Cancer cells (MZ-CRC1) expressing the CCK2R were grown in monolayers in Nunclon™ Delta treated cell culture flasks in humidified air at 5% CO₂ and 37 °C. The cells were maintained in the culture medium DMEM (high glucose (4.5 g/L)) supplemented with 20 mM L-Glutamine (L-Glu) and 10% FCS. The culture was passaged regularly at 80 to 90% confluency using a 0.25% trypsin 0.38% EDTA solution. Assays were conducted in the assay medium DMEM (high glucose) containing 0.1% BSA.

Cell Internalization Experiments

On the day prior to the experiment MZ-CRC1 cells were placed in six-well plates (0.85·10⁶ cells/well) in cell culture medium and incubated overnight for attachment. On the day of the experiment, the medium was removed and the cells were washed twice with 1 mL PBS. The plates were put on ice for preparation. 0.9 mL of assay medium was dispensed to all wells except the ones for nonspecific binding. 0.2 pmol of ¹⁷⁷Lu labeled conjugates (100 μL , 2 nM in assay medium, ca. 4.2 kBq) were dispensed to all wells. For the determination of nonspecific binding, a 5000-fold excess of minigastrin (1 nmol, 100 μL , 10 μM in assay medium) was added to 0.8 mL of assay medium containing the ¹⁷⁷Lu labeled conjugates. The plates were incubated at 37 °C in 5% CO₂ to allow binding and internalization. The process was stopped after 30 and 240 min by collection of the supernatant. The cells were washed twice with PBS (each 0.6 mL). The combined supernatants represent the free, unbound fraction of radioactivity. Membrane-bound activity was determined by incubating the cells with cold saline glycine buffer (0.6 mL, 0.05 M, pH 2.8) twice for 5 min at rt. The internalized fraction was isolated by two cycles of cell lysis with NaOH (each 0.6 mL, 1 M, 10 min, rt). The radioactivity of the fractions was measured by a COBRA-II gamma counter and is represented as percentage of total applied radioactivity dosage (n=3-4 in triplicates).

Cell Externalization Experiments

The plates were prepared as described in the procedure of cell internalization experiments. The internalization process was stopped after 120 min, membrane-bound and internalized fractions were measured on a reference plate as described above. On the remaining plates, the

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3 supernatant was removed and discarded and the cells were washed twice with cold saline
4 glycine buffer (each 0.6 mL, 0.05 M, pH 2.8, 5 min, rt). Fresh assay medium (1 mL) was
5 subsequently added to the wells and the plates were incubated further (37 °C, 5% CO₂). After
6 15, 30 min, 1, 2 and 4 h, the externalization experiment was stopped and the remaining
7 intracellular fraction of radioactivity was determined by cell lysis according to the procedure
8 described above for the cell internalization experiments (n=1-2 in triplicates).
9

10 11 12 **Receptor Affinity – IC₅₀ Assays**

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14 On the day prior to the experiment MZ-CRC1 cells were placed in six-well plates (0.85·10⁶
15 cells/well) in cell culture medium and incubated overnight for attachment. On the day of the
16 experiment, the medium was removed and the cells were washed twice with 1 mL PBS. On
17 ice, 0.8 mL of assay medium and the radiolabeled reference compound ¹⁷⁷Lu-DOTA-PP-
18 F11N (0.2 pmol, 2 nM in assay medium, 100 μL, ca. 4.2 kBq) were dispensed to each well
19 (final concentration in well = 0.2 nM). ¹⁷⁵Lu-labeled test compounds were added to reach
20 final concentrations of 10⁻¹¹ to 5·10⁻⁶ M/well (100 μL of dilution series from 10⁻¹⁰ to 5·10⁻⁵ M
21 in assay medium). Total binding of ¹⁷⁷Lu-DOTA-PP-F11N was identified by incubation of the
22 cells without addition of test compounds. After incubation of the plates at 4 °C for 1 h, the
23 supernatant was removed and cells were washed twice with 1 mL cold PBS. NaOH was added
24 twice to all wells for cell lysis (0.6 mL, 1 M, 10 min, rt). The radioactivity associated with the
25 lysed cells was determined by a COBRA-II gamma counter. 50% inhibitory concentrations
26 (IC₅₀) were calculated by normalized nonlinear regression with GraphPad Prism (n=3 in
27 triplicates)[29].
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32 **Blood Plasma Stability**

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34 The ¹⁷⁷Lu-labeled peptide conjugates were diluted with 0.9% NaCl to a concentration of 3.75
35 μM and incubated (375 pmol, 100 μL, 7.5-12 MBq) in argon-flushed fresh human blood
36 plasma (1.5 mL) at 37 °C. At different time points (0.5, 1, 2, 4, 6 and 24 h) aliquots (75 μL)
37 were taken and the proteins were precipitated in CH₃CN (100 μL) and centrifuged (2 min,
38 14680 rpm, rt). The supernatant (75 μL) was diluted with water (75 μL) and analyzed by γ-
39 HPLC. One phase decay nonlinear regression ($A = A_0 * e^{-kt}$) was used to calculate the half-
40 lives (t_{1/2}) of the peptide conjugates with GraphPad Prism (n=2-3).
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44 **LogD Determination**

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46 The lipophilicity of the radiolabeled peptide conjugates (logD) was determined by the “shake
47 flask method”. The radiolabeled conjugates (10 pmol, 10 μL, 1 μM in PBS, ca. 0.25 MBq)
48 were added to a saturated 1:1 mixture of *n*-octanol/PBS (1 mL, pH 7.4) and shaken vigorously
49 by vortex for 1 min. After centrifugation (3000 rpm, 10 min), 100 μL aliquots of both phases
50 were taken and the radioactivity was measured in a gamma counter (n=3).
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54 **RESULTS AND DISCUSSION**

55
56 MG11 analogs functionalized N-terminally with a DOTA chelator were prepared by SPPS
57 employing Fmoc/*t*Bu chemistry (Figure 1). The peptide conjugates were obtained in good
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yields and high purity after HPLC purification and lyophilisation. Their structures were confirmed by mass spectrometric analysis (Table 1).

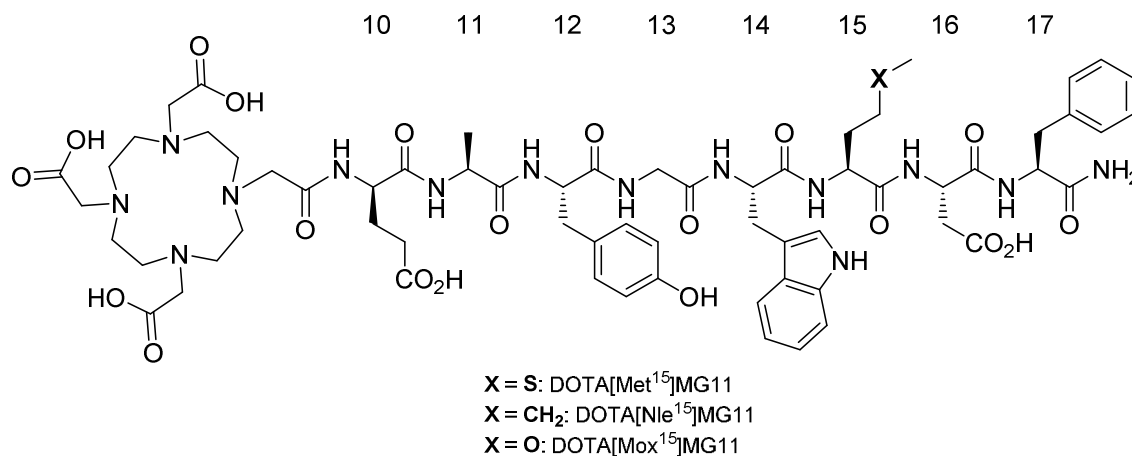


Figure 1. Structures of investigated DOTA-MG11 derivatives with numbering of the amino acid residues.

[TABLE 1]

The MG11 derivatives were conjugated to 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (DOTA) because this universal macrocyclic chelator allows for the radiolabeling with different metallic radionuclides. In this study, we employed the radionuclide ¹⁷⁷Lu which is a therapeutic β⁻-particle emitter with a concomitant γ-radiation for imaging by Single Photon Emission Computed Tomography (SPECT). DOTA-functionalized MG11 analogs were radiolabeled with no carrier added (n.c.a.) ¹⁷⁷LuCl₃ according to established procedures in NH₄OAc (0.5 M, pH 5.5) at 75 °C for 30 min yielding the corresponding radiolabeled conjugates ¹⁷⁷Lu-DOTA[X¹⁵]MG11 (X = Met, Nle, Mox) with a specific activity of 19-25 MBq/nmol (not optimized) and in radiochemical yields and purities exceeding >95% (see Supporting Information).[31-32] As expected, radiolabeling of DOTA[Nle¹⁵]MG11 and DOTA[Mox¹⁵]MG11 did not lead to any formation of by-products. On the other hand, for DOTA[Met¹⁵]MG11 addition of selenomethionine (Met(Se), ca 1 mM) to the radiolabeling reaction mixture was required to reduce the formation of sulfoxide by-product from approx. 20% to <1% (see Supporting Information). For IC₅₀ assays, the peptide conjugates were labeled with excess of non-radioactive ¹⁷⁵LuCl₃ (^{nat}LuCl₃) by analogous procedures. The products obtained were used for the *in vitro* assays without further purification.

The cell internalization and externalization properties of ¹⁷⁷Lu-DOTA[X¹⁵]MG11 (X = Met, Nle, Mox) were evaluated *in vitro* using human medullary thyroid cancer cells (MZ-CRC1) expressing the CCK2R (Figures 2 and 3). Receptor specificity of cell binding and uptake was verified by blocking experiments; in all cases the presence of excess Minigastrin (LEEEEEAYGWMDf-NH₂) resulted in a decrease of cell associated radioactivity to <2% (Figure 1 and Supporting Information). The affinities of conjugates towards CCK2R (IC₅₀) were determined by receptor binding competition experiments in which increasing concentrations of non-radioactive ¹⁷⁵Lu-labeled conjugates were used to replace reference compound ¹⁷⁷Lu-DOTA-PP-F11N (IC₅₀=8.5 ± 2.6 nM)[29]. The hydrophilicities of radiolabeled compounds (log D values) were assessed by the shake flask method. Stability

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3 studies were conducted by incubation of the radioactive compounds in fresh human blood
4 plasma and analysis of samples at different time points by γ -HPLC after precipitation of blood
5 proteins (Figure 4). The physicochemical properties of metal labeled peptide conjugates Lu-
6 DOTA[X^{15}]MG11 ($X = \text{Met, Nle, Mox}$; $\text{Lu} = {}^{177/\text{nat}}\text{Lu}$) are summarized in Table 2.
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8 Receptor specific cell internalization of ${}^{177}\text{Lu}$ -DOTA[X^{15}]MG11 ($X = \text{Met, Nle, Mox}$) *in vitro*
9 was found to be in the same range reaching approx. 25-30% of applied dose after 4 h of
10 incubation (Figure 1, Table 2). The cell membrane-bound fractions were below 3% for all
11 time points (Supporting Information). Also, the cell externalization of radioactivity was
12 similar for the three radiolabeled peptide conjugates resulting in a retained intracellular
13 fraction of approx. 50-60% after 4 h (Table 2, Supporting Information). Receptor affinities
14 (IC_{50}) of the metallated peptide conjugates as determined by receptor binding competition
15 experiments were in the low two-digit nanomolar range for all three compounds, which is in
16 agreement with data published on related, radiolabeled DOTA-functionalized MG11
17 derivatives (Figure 3, Table 2). [7, 9, 12] LogD values of the ${}^{177}\text{Lu}$ -labeled MG11 conjugates
18 were comparable (Table 2) independent on the amino acid residue in position 15 of the
19 sequence. This indicates that the hydrophilicity of the conjugates was not significantly
20 influenced by the structural modifications even though Mox has been described to be more
21 hydrophilic than Met and Nle. [16] The incubation of the peptide conjugates in blood plasma
22 lead to radiometabolites with increased hydrophilicity for all compounds tested. The
23 calculated half-lives were in the range of 1.7-2.4 h (Table 2). Interestingly, the blood plasma
24 stability of ${}^{177}\text{Lu}$ -DOTA[Met 15]MG11 was slightly higher in comparison to the other two
25 analogs tested, an observation which is in agreement with our previously published results on
26 the binding sequence of the peptide bombesin [10]. In summary, our investigations of ${}^{177}\text{Lu}$ -
27 DOTA[X^{15}]MG11 ($X = \text{Met, Nle, Mox}$) revealed that the amino acid exchange in position 15
28 of the tumor targeting peptide MG11 did not significantly alter the *in vitro* physicochemical
29 properties of the radiolabeled peptides but facilitated the radiolabeling procedure by avoiding
30 the otherwise necessary addition of antioxidants.
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36 [TABLE 2]

37 [FIGURE 2]

38 **Figure 2.** Internalization of ${}^{177}\text{Lu}$ -radiolabeled peptide conjugates into MZ-CRC1 cells.
39 Blocking experiments were performed in the presence of 5000-fold molar excess of
40 Minigastrin; results are given as mean values \pm standard deviations ($n = 3-4$ in triplicates);
41 detailed information can be found in the Supporting Information.
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47 [FIGURE 3]

48 **Figure 3.** Receptor bound fraction of reference compound ${}^{177}\text{Lu}$ -DOTA-PP-F11N [[29]] with
49 increasing concentrations of ${}^{175}\text{Lu}$ -DOTA[Met 15]MG11 (\bullet), ${}^{175}\text{Lu}$ -DOTA[Nle 15]MG11 (\blacktriangle)
50 and ${}^{175}\text{Lu}$ -DOTA[Mox 15]MG11 (\blacksquare) from 100% binding to total displacement ($n = 3$ in
51 triplicates). Data was fitted by nonlinear fit using GraphPad Prism.
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56 [FIGURE 4]

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3 **Figure 4.** Plasma stabilities of ^{177}Lu -DOTA[Met¹⁵]MG11 (●), ^{177}Lu -DOTA[Nle¹⁵]MG11 (▲)
4 and ^{177}Lu -DOTA[Mox¹⁵]MG11 (■) over 24 h (n=2-3). Data was fitted by nonlinear fit using
5 GraphPad Prism. Error bars of individual time points are overlain by symbols used.
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8 9 CONCLUSIONS

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11 In summary, we report the employment of Mox as a stable substitute of the oxidation-
12 sensitive amino acid Met in radiolabeled tumour targeting peptides used as imaging probes or
13 radioendotherapeutics. A systematic comparison of the physicochemical properties of
14 minigastrin derivatives ^{177}Lu -DOTA[X¹⁵]MG11 (X = Met, Nle, Mox) *in vitro* showed that the
15 replacement of Met¹⁵ by either Nle¹⁵ or Mox¹⁵ does not impair the biological properties but
16 enhances favourably their stability during radiolabeling procedures. Because Mox resembles
17 more closely the steric and electronic properties of Met in comparison to reported Nle, its
18 application in the development of radiolabeled peptides could be advantageous.
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29 University Hospital Zurich, Zurich, Switzerland).
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Table 1. Structures, yields, and analytical data of the investigated peptide conjugates.

Compound	Structure	Yield [%] ^a	Purity [%] ^b	m/z found ^c	M _w calcd. [g/mol]
DOTA[Met ¹⁵] MG11	DOTA-DGlu-Ala-Tyr-Gly-Trp- Met -Asp-Phe-NH ₂	52	>99%	1403.5926 [M+H] ⁺	1402.5864 (C ₆₄ H ₈₆ N ₁₄ O ₂₀ S)
DOTA[Nle ¹⁵] MG11	DOTA-DGlu-Ala-Tyr-Gly-Trp- Nle -Asp-Phe-NH ₂	71	>99%	1385.6372 [M+H] ⁺	1384.6299 (C ₆₅ H ₈₈ N ₁₄ O ₂₀)
DOTA[Mox ¹⁵] MG11	DOTA-DGlu-Ala-Tyr-Gly-Trp- Mox -Asp-Phe-NH ₂	76	>99%	694.3119 [M+2H] ²⁺	1386.6092 (C ₆₄ H ₈₆ N ₁₄ O ₂₁)

^a isolated peptide conjugates after HPLC purification; ^b determined by analytical HPLC; ^c for DOTA[Mox¹⁵]MG11 only m/z=[M+2H]²⁺ was observed.

Table 2: Physicochemical properties of (radio)metal labeled peptides.

Compound	IC ₅₀ [nM] ^{a, b, c}	Internalization [%] ^{b, d, e}	Externalization [%] ^{b, d, f}	Half-life [h] ^{d, g}	logD ^{b, d, h}
Lu-DOTA [Met ¹⁵]MG11	25.2 ± 5.8	24.5 ± 9.2	43.4 ± 3.3	2.4	-3.3 ± 0.2
Lu-DOTA [Nle ¹⁵]MG11	17.5 ± 5.0	27.8 ± 6.7	43.3 ± 1.6	1.7	-3.5 ± 0.2
Lu-DOTA [Mox ¹⁵]MG11	19.9 ± 2.9	20.1 ± 2.8	48.2 ± 0.3	1.9	-3.6 ± 0.6

^a Lu= ¹⁷⁵Lu; ^b data is presented as mean values ± standard deviations (n= 3 in triplicates); ^c determined by competition experiments; ^d Lu=¹⁷⁷Lu; ^e specific cell uptake of total applied radioactivity after 4 hours as mean values ± standard deviations (n=3-4 in triplicates); ^f externalized fraction of radioactivity after 4 h as mean values ± standard deviations (n=1-2 in triplicates); ^g determined in human blood plasma, calculated with by GraphPad Prism using the equation $A = A_0 * e^{-kt}$ (n=2); ^h determined by the shake flask method as mean values ± standard deviations (n=3).

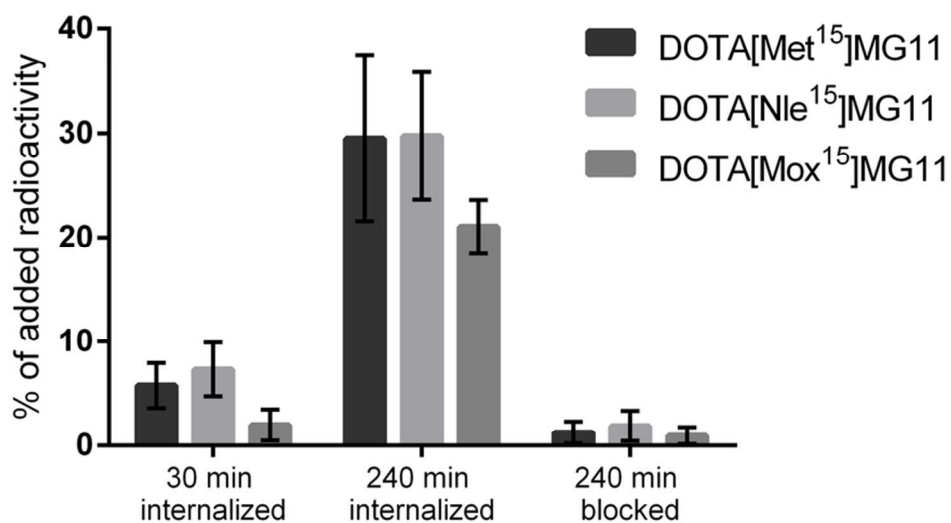


Figure 2. Internalization of ^{177}Lu -radiolabeled peptide conjugates into MZ-CRC1 cells. Blocking experiments were performed in the presence of 5000-fold molar excess of Minigastrin; results are given as mean values \pm standard deviations ($n= 3-4$ in triplicates); detailed information can be found in the Supporting Information.

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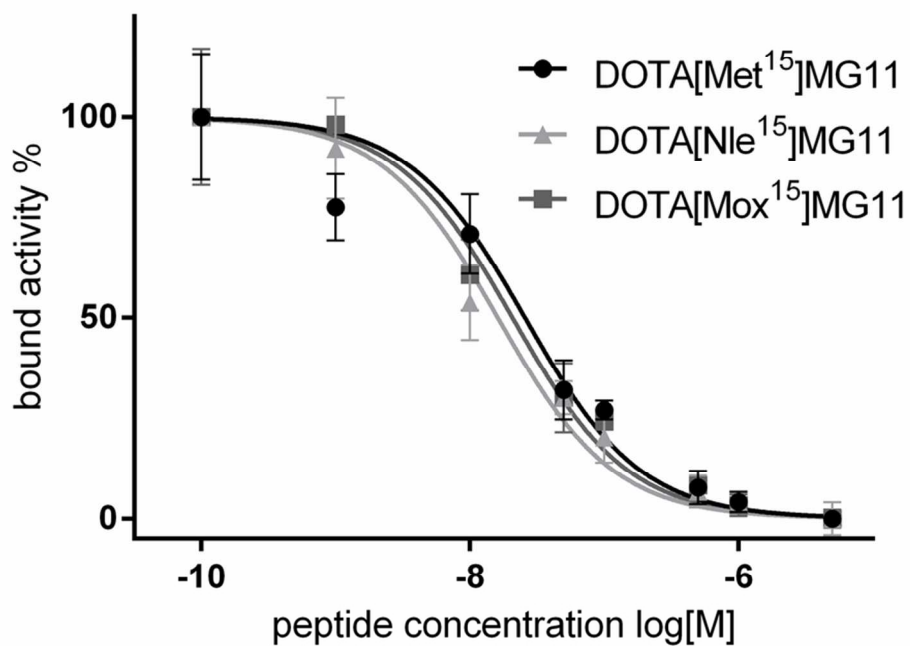


Figure 3. Receptor bound fraction of reference compound ^{177}Lu -DOTA-PP-F11N [[29]] with increasing concentrations of ^{175}Lu -DOTA[Met¹⁵]MG11 (●), ^{175}Lu -DOTA[Nle¹⁵]MG11 (○) and ^{175}Lu -DOTA[Mox¹⁵]MG11 (◻) from 100% binding to total displacement (n=3 in triplicates). Data was fitted by nonlinear fit using GraphPad Prism.

82x59mm (300 x 300 DPI)

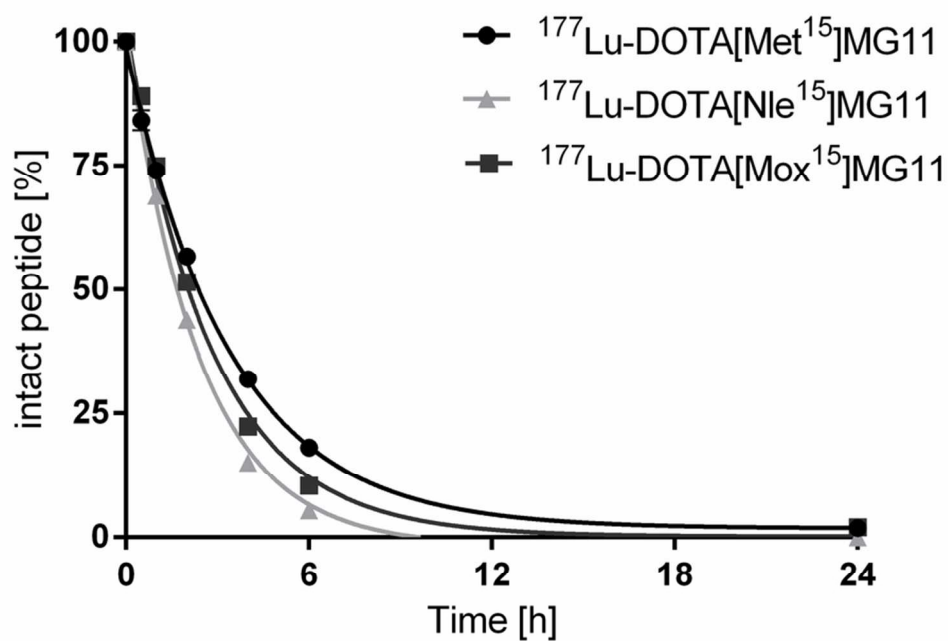


Figure 4. Plasma stabilities of ^{177}Lu -DOTA[Met¹⁵]MG11 (●), ^{177}Lu -DOTA[Nle¹⁵]MG11 (▲) and ^{177}Lu -DOTA[Mox¹⁵]MG11 (■) over 24 h (n=2-3). Data was fitted by nonlinear fit using GraphPad Prism. Error bars of individual time points are overlain by symbols used.

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Methoxinine - An Alternative Stable Amino Acid Substitute for Oxidation-Sensitive Methionine in Radiolabeled Peptide Conjugates

Nathalie M. Grob, Martin Behe,
Elisabeth von Guggenberg, Roger
Schibli, Thomas L. Mindt*

Replacement of the amino acid Met by Nle (X=CH₂) and/or Mox (X=O) in the sequence of minigastrin analogs provides tumour-targeting peptide conjugates which exhibit maintained biological activity and are stable towards oxidative side reactions during radiolabeling procedures.

