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## Journal Article

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# Selective Hydrogenation of CO<sub>2</sub> to CH<sub>3</sub>OH on Supported Cu Nanoparticles Promoted by Isolated Ti<sup>IV</sup> Surface Sites on SiO<sub>2</sub>

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**Abstract:** Small and narrowly distributed Cu nanoparticles, supported on SiO<sub>2</sub> decorated with isolated Ti<sup>IV</sup> sites, prepared via surface organometallic chemistry, show significantly improved CO<sub>2</sub> hydrogenation activity and CH<sub>3</sub>OH selectivity compared to the corresponding Cu nanoparticles supported on SiO<sub>2</sub>. We propose that these isolated Lewis acid Ti<sup>IV</sup> sites, evidenced by UV-Vis spectroscopy, stabilize surface intermediates at the interface between Cu nanoparticles and the support.

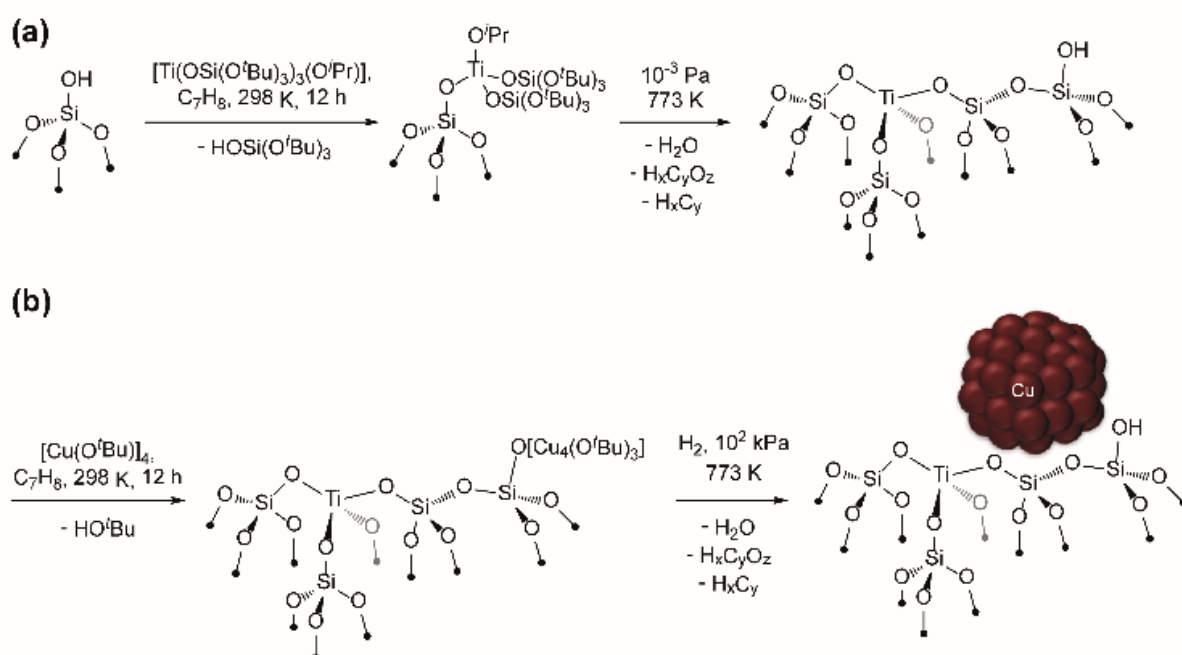
The selective hydrogenation of CO<sub>2</sub> to CH<sub>3</sub>OH, together with the production of H<sub>2</sub> from renewable sources—e.g., intermittent excess energy generated from wind or solar power—is essential to a virtuous sustainable closed-carbon fuel cycle.<sup>[1-4]</sup> Its practice, however, is complicated by the parasitic reverse water-gas-shift (RWGS) reaction, which forms CO instead. The most prominent catalysts for selective CO<sub>2</sub> hydrogenation to CH<sub>3</sub>OH are Cu-based, although their activity and CH<sub>3</sub>OH selectivity dramatically depend on the oxide support.<sup>[5-8]</sup> Cu supported on ZrO<sub>2</sub> (Cu/ZrO<sub>2</sub>, where “Cu/X” denotes Cu nanoparticles dispersed on support X) has shown promising activity and high CH<sub>3</sub>OH selectivity compared

to Cu/SiO<sub>2</sub>.<sup>[9–12]</sup> While SiO<sub>2</sub> can be considered as an inert support for the Cu nanoparticles that catalyze the reaction, ZrO<sub>2</sub> provides Zr<sup>IV</sup> sites interfacing Cu nanoparticles that act as Lewis acid sites and promote CH<sub>3</sub>OH synthesis.<sup>[9]</sup> In fact, Cu nanoparticles supported on SiO<sub>2</sub> decorated with isolated Zr<sup>IV</sup> sites show CO<sub>2</sub> hydrogenation activity and CH<sub>3</sub>OH selectivity nearly identical to those for Cu/ZrO<sub>2</sub>,<sup>[13]</sup> underscoring the importance of these Lewis acid sites at the periphery of Cu nanoparticles for the selective hydrogenation of CO<sub>2</sub> to CH<sub>3</sub>OH.

In contrast, Cu/TiO<sub>2</sub> has been observed to be a very poor CO<sub>2</sub> hydrogenation catalyst with low reaction rates and CH<sub>3</sub>OH selectivity,<sup>[7,8,14]</sup> in spite of the ability of Ti<sup>IV</sup> metal centers, which are noteworthy Lewis acids,<sup>[15–21]</sup> to play the same role in principle as the aforementioned Zr<sup>IV</sup> surface sites present in ZrO<sub>2</sub>. This striking difference may be due to the greater reducibility of TiO<sub>2</sub> compared to ZrO<sub>2</sub>, which can lead to the formation of oxygen vacancies concomitant with the reduction of Ti<sup>IV</sup> to Ti<sup>III</sup> and/or to strong metal-support interactions that may lead to the coverage of Cu surface atoms by TiO<sub>x</sub> species.<sup>[22]</sup> Recent work from our group has demonstrated the ability to mitigate the reducibility of Ga<sub>2</sub>O<sub>3</sub> by dispersing Ga<sup>III</sup> species on the surface of an insulating support (i.e., SiO<sub>2</sub>).<sup>[23]</sup> We therefore reasoned that the atomic dispersal of Ti<sup>IV</sup> sites at the surface of SiO<sub>2</sub>, upon which Cu nanoparticles were then supported, could promote the selective hydrogenation of CO<sub>2</sub> to CH<sub>3</sub>OH by generating isolated Lewis acid sites decoupled from the bulk properties of the native oxide. We demonstrate here that such sites can be generated via a surface organometallic chemistry (SOMC) approach<sup>[24,25]</sup> to form a material – Cu/Ti@SiO<sub>2</sub> (where “M@SiO<sub>2</sub>” denotes isolated metal centers M on SiO<sub>2</sub>) – that selectively hydrogenates CO<sub>2</sub> to CH<sub>3</sub>OH. In fact, the CH<sub>3</sub>OH formation rates and CH<sub>3</sub>OH selectivity are greater for Cu/Ti@SiO<sub>2</sub> than those for the reported Cu/Zr@SiO<sub>2</sub> materials.<sup>[13]</sup>

The catalytic material (Cu/Ti@SiO<sub>2</sub>) was prepared in two steps by SOMC (Scheme 1) as follows: first, isolated Ti<sup>IV</sup> sites that are free of organic ligands were generated on SiO<sub>2</sub> (dehydroxylated at 973 K, 10<sup>-3</sup> Pa; Supporting Information, Section S1) by grafting of a Ti<sup>IV</sup>

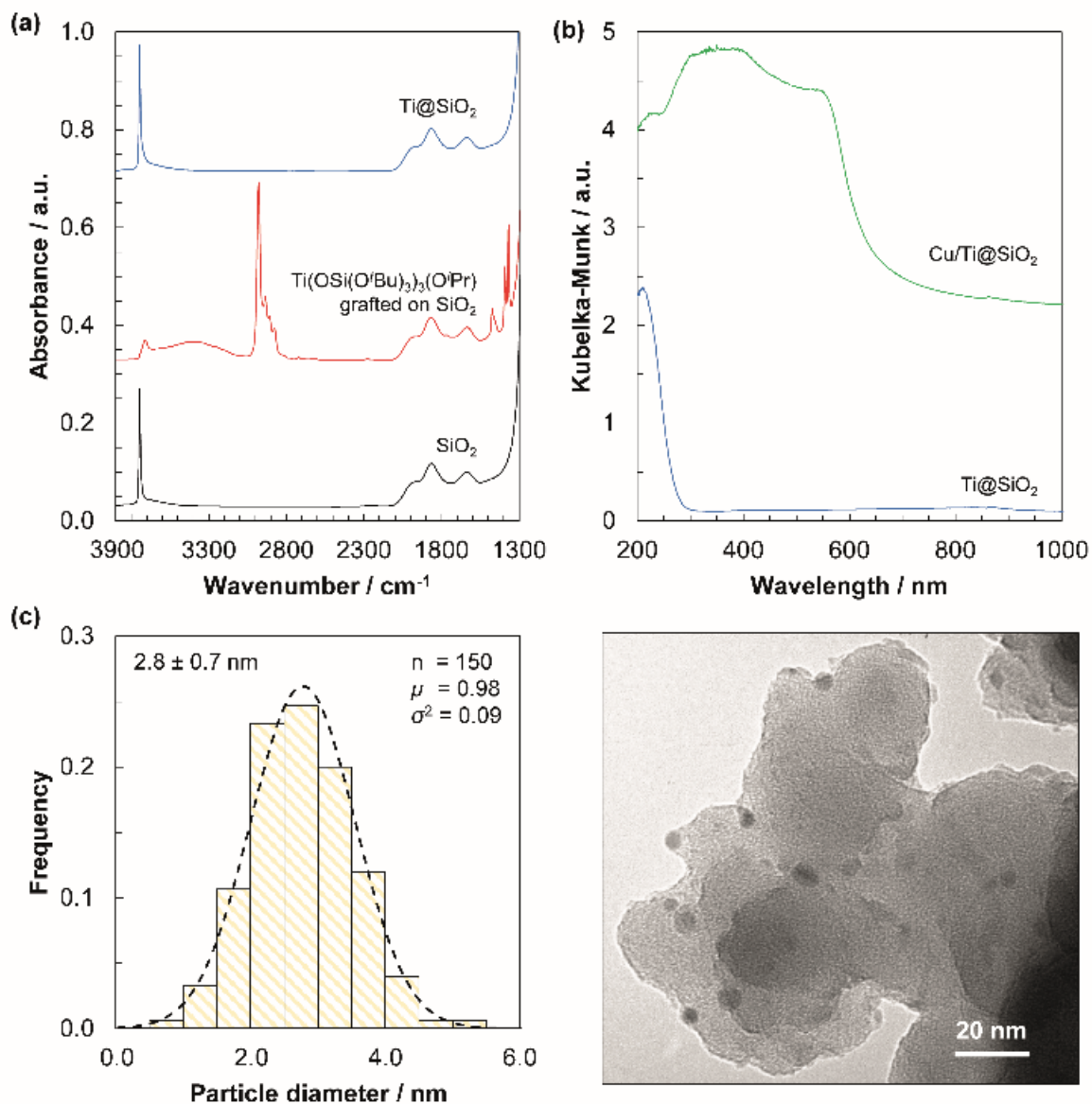
molecular precursor,  $\text{Ti}(\text{OSi}(\text{O}^t\text{Bu})_3)_3(\text{O}^i\text{Pr})$ ,<sup>[26]</sup> followed by thermal treatment under high vacuum ( $10^{-3}$  Pa, 773 K) (Scheme 1a; Supporting Information, Section S1; this material is denoted  $\text{Ti}@/\text{SiO}_2$ ). This process generates isolated  $\text{Ti}^{\text{IV}}$  sites (vide infra) and surface silanols, which are used to subsequently graft  $[\text{Cu}(\text{O}^t\text{Bu})_4]$ ; treatment under  $\text{H}_2$  (101 kPa  $\text{H}_2$ , 773 K) of the resulting material (Scheme 1b; Supporting Information, Section S1) yields supported Cu nanoparticles dispersed on  $\text{Ti}@/\text{SiO}_2$  (referred to as  $\text{Cu}/\text{Ti}@/\text{SiO}_2$ ).



**Scheme 1.** SOMC approach to synthesize **(a)**  $\text{Ti}@/\text{SiO}_2$  and **(b)**  $\text{Cu}/\text{Ti}@/\text{SiO}_2$ . Experimental methods and details in the Supporting Information, Section S1.

$^1\text{H}$ -Nuclear magnetic resonance (NMR) spectroscopy of the supernatant used for grafting (Supporting Information, Section S1) and infrared (IR) spectroscopy of the dried solids indicate that grafting of  $\text{Ti}(\text{OSi}(\text{O}^t\text{Bu})_3)_3(\text{O}^i\text{Pr})$  occurs through protonolysis and the release of one  $\text{HOSi}(\text{O}^t\text{Bu})$  ligand, as evidenced by the decrease of intensity of the O-H stretching bands at  $3747 \text{ cm}^{-1}$  (Fig. 1a) and the concomitant appearance of C-H stretching ( $2700\text{-}3100 \text{ cm}^{-1}$ ) and bending ( $1300\text{-}1500 \text{ cm}^{-1}$ ) bands associated with the presence of the remaining organic ligands.

Upon thermal treatment, these C-H bands disappear while the O-H bands re-appear (Fig. 1a). This Ti@SiO<sub>2</sub> material contains 0.73 wt % Ti, which corresponds to an areal density of 0.45 Ti/nm<sup>2</sup>. The isolated nature of these Ti atoms is confirmed by the narrow band at 210 nm in the diffuse reflectance UV-Vis (DRUV) spectrum (Fig. 1b), which is characteristic of the ligand-to-metal charge transfer (LMCT) from O to isolated tetrahedral Ti<sup>IV</sup> centers<sup>[27,28]</sup> (spectrum for tetrahedral Ti<sup>IV</sup> molecular precursor Ti(OSi(O<sup>i</sup>Bu)<sub>3</sub>)<sub>3</sub>(O<sup>i</sup>Pr) in Supporting Information, Section S4; crystal structure included in Supporting Information, Section S2), in contrast with the features at ~390 and ~410 nm observed for TiO<sub>2</sub> (anatase and rutile, respectively; DRUV spectra in Supporting Information, Section S4) and the broad d-d transition band of d<sup>1</sup> Ti<sup>III</sup> at ~700 nm (seen for the Ti<sup>III</sup> molecular complex Ti(OSi(O<sup>i</sup>Bu)<sub>3</sub>)<sub>3</sub>;<sup>[29]</sup> DRUV spectrum in Supporting Information, Section S4). The absence of this d-d transition band (Fig. 1b), together with X-band electron paramagnetic resonance (EPR) spectroscopy that shows the absence of the line characteristic of Ti<sup>III</sup> [*g* = 1.94-1.98;<sup>[30,31]</sup> spectrum in Supporting Information, Section S6 shows only a very narrow feature characteristic of C-centered radicals or free-electrons (*g* = 2.0023),<sup>[32]</sup> likely carbon residues formed during catalyst synthesis], indicates that the Ti@SiO<sub>2</sub> material contains isolated Ti<sup>IV</sup> sites dispersed on SiO<sub>2</sub>.



**Figure 1.** (a) IR spectra of (bottom) SiO<sub>2</sub> dehydroxylated at 973 K (discussed in the Supporting Information, Section S1), (middle) Ti(OSi(O'Bu)<sub>3</sub>)(O'Pr) grafted on SiO<sub>2</sub>, and (top) isolated Ti sites decorating SiO<sub>2</sub> (Ti@SiO<sub>2</sub>). Analogous spectra for grafting of [Cu(O'Bu)<sub>4</sub>] onto Ti@SiO<sub>2</sub> and SiO<sub>2</sub> are included in the Supporting Information (Section S3). (b) DRUV spectra of (bottom) Ti@SiO<sub>2</sub> and (top) Cu/Ti@SiO<sub>2</sub>. (c) Histogram of Cu nanoparticle diameters (2.8 ± 0.7 nm diameter; n = 150 particles) and representative micrograph for Cu/Ti@SiO<sub>2</sub>. Dashed line overlaying the histogram represents the regressed lognormal distribution ( $\mu = 0.98$ ,  $\sigma^2 = 0.09$ ); scale bar represents 20 nm.

Upon reaction of  $[\text{Cu}(\text{O}^t\text{Bu})_4]$  with  $\text{Ti@SiO}_2$ , the O-H stretching bands decrease in intensity (spectra in Supporting Information, Section S3) due to grafting and reappear following treatment under  $\text{H}_2$  (773 K) as Cu nanoparticles are generated (vide infra). The  $\text{Cu/Ti@SiO}_2$  material contains 4.5 wt % and 0.7 wt% Cu and Ti, respectively, and is free of organic ligands, as indicated by the absence of the C-H stretching ( $2700\text{-}3100\text{ cm}^{-1}$ ) and bending ( $1300\text{-}1500\text{ cm}^{-1}$ ) bands (spectra in Supporting Information, Section S3). Transmission electron microscopy (TEM) of  $\text{Cu/Ti@SiO}_2$  shows the formation of small and narrowly distributed Cu nanoparticles with  $2.8 \pm 0.7\text{ nm}$  diameter (Fig. 1c). The isolated  $\text{Ti}^{\text{IV}}$  sites retained their oxidation state after the reduction of the material to form Cu nanoparticles, as demonstrated by the absence of  $\text{Ti}^{\text{III}}$  features in the EPR spectra for  $\text{Cu/Ti@SiO}_2$  (Supporting Information, Section S6). The DRUV spectrum (Fig. 1b) for  $\text{Cu/Ti@SiO}_2$  shows the narrow LMCT band for O-Ti and the broad band attributed to the localized surface plasmon resonance (LSPR) for fully reduced Cu nanoparticles ( $520\text{-}580\text{ nm}$ ;<sup>[33]</sup> Supporting Information, Section S4 shows DRUV spectrum for  $\text{Cu/SiO}_2$ ). For comparison,  $\text{Cu/SiO}_2$  (4.6 wt %) was prepared using the same approach (Scheme 1b; Supporting Information, Section S1; IR spectra in Supporting Information, Section S3) and also shows small and narrowly distributed Cu nanoparticles of similar size ( $2.8 \pm 0.3\text{ nm}$  diameter; Supporting Information, Section S5). The nearly identical IR spectra of  $\text{Cu/Ti@SiO}_2$  and  $\text{Cu/SiO}_2$  with adsorbed CO (3.5 kPa CO, 298 K; spectra in Supporting Information, Section S7) suggest that the metal nanoparticles of both materials are composed of  $\text{Cu}^0$ . Both supported Cu materials were further characterized using  $\text{N}_2\text{O}$  frontal chromatography<sup>[34]</sup> to evaluate the number of accessible surface Cu sites ( $\text{Cu}_s$ ); these similar values ( $\text{Cu}_s = 46$  and  $55\text{ }\mu\text{mol.g}^{-1}$  for  $\text{Cu/Ti@SiO}_2$  and  $\text{Cu/SiO}_2$ , respectively, assuming 2:1 Cu/ $\text{N}_2\text{O}$  stoichiometry), together with similar particle size distributions from TEM, indicate that Cu nanoparticles are similar in size and in accessible surface area, irrespective of whether they are supported on  $\text{Ti@SiO}_2$  or  $\text{SiO}_2$ .

With these materials in hand, we evaluated their catalytic performance in CO<sub>2</sub> hydrogenation. The rates and product selectivities were measured at various CO<sub>2</sub> residence times (0.2-12 s.g<sub>Cu</sub>.μmol<sup>-1</sup>; 0.5 MPa CO<sub>2</sub>, 1.5 MPa H<sub>2</sub>, 2.5 MPa, 503 K; Supporting Information, Section S1) for Cu/Ti@SiO<sub>2</sub>, Ti@SiO<sub>2</sub>, and Cu/SiO<sub>2</sub>. Reactant conversion and products were undetectable in the reactor effluent for Ti@SiO<sub>2</sub>, indicating that isolated Ti<sup>IV</sup> metal sites alone are unable to catalyze CO<sub>2</sub> hydrogenation. Rates were extrapolated to zero residence time (i.e., zero reactant conversion; extrapolation discussed in Supporting Information, Section S1) to obtain initial formation rates, in order to account for the significant effects of residence time on product formation rates (Fig. 2b; vide infra) and thus to permit accurate comparison among catalysts. Initial CH<sub>3</sub>OH formation rates (Table 1; Fig. 2a) were more than a factor of four greater for Cu/Ti@SiO<sub>2</sub> than for Cu/SiO<sub>2</sub> (18 μmol.s<sup>-1</sup>.g<sub>Cu</sub><sup>-1</sup> vs. 3.6 μmol.s<sup>-1</sup>.g<sub>Cu</sub><sup>-1</sup>). Similarly, molar CH<sub>3</sub>OH selectivities decreased from 85% for Cu/Ti@SiO<sub>2</sub> to 49% for Cu/SiO<sub>2</sub>. In contrast, initial CO formation rates are nearly the same for Cu/Ti@SiO<sub>2</sub> and Cu/SiO<sub>2</sub> (3.1 and 3.8 μmol.s<sup>-1</sup>.g<sub>Cu</sub><sup>-1</sup>, respectively). Compared to previously reported initial rates for Cu/Zr@SiO<sub>2</sub><sup>[13]</sup> (included in Table 1), which were collected at similar reaction conditions, CO formation rates are nearly identical (3.9 μmol.s<sup>-1</sup>.g<sub>Cu</sub><sup>-1</sup> for Cu/Zr@SiO<sub>2</sub>), while CH<sub>3</sub>OH formation rates are nearly a factor of two greater for Cu/Ti@SiO<sub>2</sub> than Cu/Zr@SiO<sub>2</sub> (18 and 10.8 μmol.s<sup>-1</sup>.g<sub>Cu</sub><sup>-1</sup>, respectively).



**Table 1.** Initial CH<sub>3</sub>OH and CO formation rates and CH<sub>3</sub>OH molar selectivities for supported Cu catalysts.

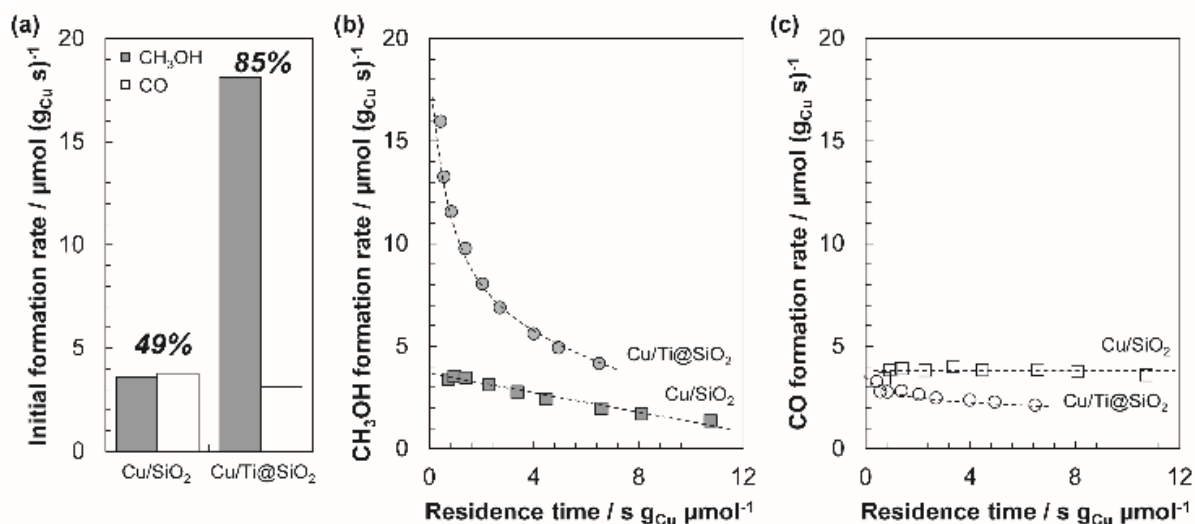
Catalyst	CH <sub>3</sub> OH formation rate <sup>[a]</sup>	CO formation rate <sup>[a]</sup>	Molar CH <sub>3</sub> OH selectivity
Cu/Ti@SiO <sub>2</sub>	18	3.1	0.85
Cu/SiO <sub>2</sub>	3.6	3.8	0.49
Ti@SiO <sub>2</sub> <sup>[b]</sup>	--	--	--
Cu/Zr@SiO <sub>2</sub> <sup>[c]</sup>	10.8	3.9	0.73

<sup>[a]</sup> units:  $\mu\text{mol} \cdot (\text{g}_{\text{Cu}} \cdot \text{s})^{-1}$

<sup>[b]</sup> products in reactor effluent below detection limits

<sup>[c]</sup> Ref: <sup>[13]</sup>; extrapolated to zero CO<sub>2</sub> residence times (Supporting Information, Section S1).

The effects of reactor residence time on CH<sub>3</sub>OH synthesis rates and RWGS rates are also revealing. CH<sub>3</sub>OH synthesis rates (Figure 2b) and RWGS rates (Figure 2c) for Cu/Ti@SiO<sub>2</sub> decrease dramatically with increasing residence time, while those for Cu/SiO<sub>2</sub> are much less sensitive to changes in residence time. Such trends for Cu/Ti@SiO<sub>2</sub> are consistent with product inhibition, whereby product H<sub>2</sub>O or CH<sub>3</sub>OH inhibits formation rates by competitively adsorbing to active sites at higher CO<sub>2</sub> conversions; nearly identical decreases in CH<sub>3</sub>OH rates with increasing residence time were observed for Cu/ZrO<sub>2</sub><sup>[9]</sup> and Cu/Zr@SiO<sub>2</sub>,<sup>[13]</sup> suggesting that the same pathways mediate CO<sub>2</sub> hydrogenation on these materials. The near absence of these residence time effects for Cu/SiO<sub>2</sub>, a material in which Cu nanoparticles alone are responsible for conversion of the reactant and the support itself can be considered innocent, indicates that these active sites that are affected by product inhibition cannot be located solely on the Cu surface.



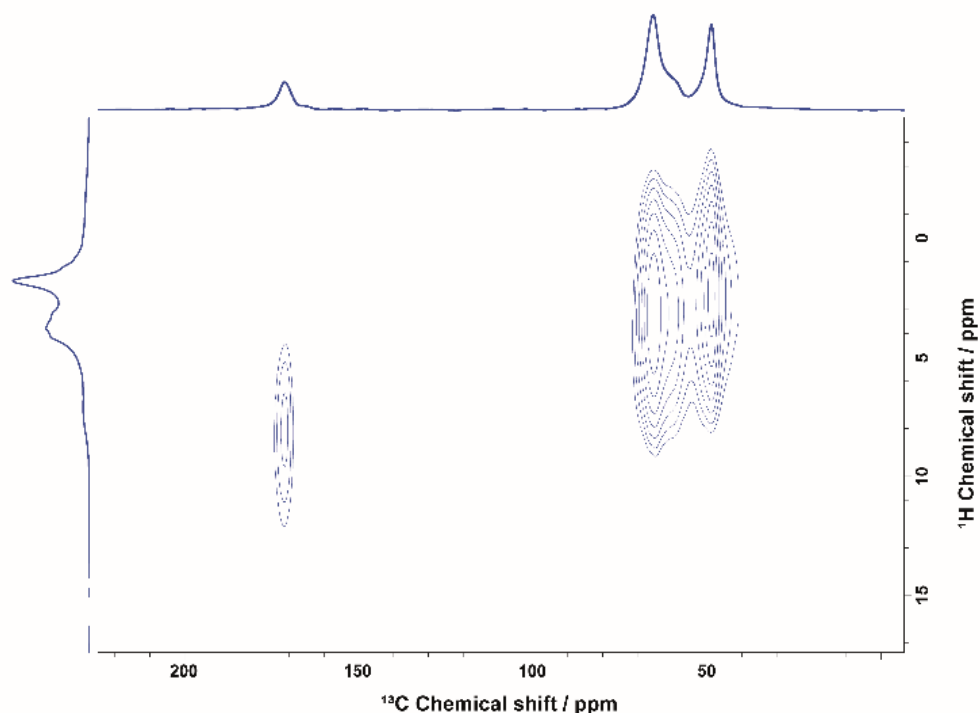
**Figure 2.** (a) Initial formation rates for CO (white) and CH<sub>3</sub>OH (grey) for Cu/SiO<sub>2</sub>, Cu/Ti@SiO<sub>2</sub>, and Cu/Zr@SiO<sub>2</sub>. Percentages indicate molar selectivity to CH<sub>3</sub>OH; (b) CH<sub>3</sub>OH and (c) CO formation rates as a function of residence time on Cu/SiO<sub>2</sub> (triangles) and Cu/Ti@SiO<sub>2</sub> (circles). Dashed lines represent trends. 503 K, 2.5 MPa, 0.5 MPa CO<sub>2</sub>, 1.5 MPa H<sub>2</sub>. Experimental details in the Supporting Information, Section S1.

The presence of residence time effects on rates for Cu/Ti@SiO<sub>2</sub> but not Cu/SiO<sub>2</sub> suggests that these Ti sites decorating SiO<sub>2</sub> play a critical role in CH<sub>3</sub>OH synthesis. EPR spectroscopy of the Cu/Ti@SiO<sub>2</sub> catalyst following catalytic testing revealed that Ti<sup>IV</sup> sites retain their oxidation state, as indicated by the absence of features indicative of Ti<sup>III</sup> (Supporting Information, Section S6). These data together are consistent with the expectations based on previous conclusions of the role of Zr<sup>IV</sup> sites in Cu/ZrO<sub>2</sub> and Cu/Zr@SiO<sub>2</sub><sup>[9,13]</sup> that Lewis acid sites at the periphery of Cu nanoparticles promote CH<sub>3</sub>OH synthesis.

To confirm the Lewis acid nature of these isolated Ti<sup>IV</sup> sites, IR spectra were collected during the desorption of pre-adsorbed pyridine – a well-known titrant for Lewis acid sites<sup>[35]</sup> – at different temperatures (details in the Supporting Information, Section S1) for Cu/Ti@SiO<sub>2</sub> and Cu/SiO<sub>2</sub>. Vibrational bands associated with hydrogen-bonded pyridine<sup>[35]</sup> ( $\nu = 1599 \text{ cm}^{-1}$

and  $1447\text{ cm}^{-1}$ ) were observed in the IR spectra for Cu/SiO<sub>2</sub> and Cu/Ti@SiO<sub>2</sub> (Supporting Information, Section S7). The spectra for Cu/Ti@SiO<sub>2</sub> (Supporting Information, Section S7) shows an additional band at higher frequency ( $\nu = 1608\text{ cm}^{-1}$ ), indicative of the coordination of pyridine to Lewis acid sites.

Ex situ solid-state NMR experiments further demonstrated the importance of such Lewis acid sites by investigating the presence and identity of surface intermediates on Cu/Ti@SiO<sub>2</sub>; these surface species are similar to those observed for Cu/Zr@SiO<sub>2</sub> and Cu/ZrO<sub>2</sub>.<sup>[9,13]</sup> The <sup>1</sup>H-<sup>13</sup>C HETCOR spectrum (Figure 3) of the Cu/Ti@SiO<sub>2</sub> catalyst contacted with 5 bar of <sup>13</sup>CO<sub>2</sub> and <sup>1</sup>H<sub>2</sub> (in 1:3 ratio) for 12 h at 503 K (experimental details and additional solid-state NMR spectra in the Supporting Information, Section S8) shows the presence of signals assigned to methoxy (correlation peaks at  $\delta(^{13}\text{C})/\delta(^1\text{H}) = 48\text{ ppm}/2\text{ ppm}$  and  $65\text{ ppm}/3\text{ ppm}$ ) and formate (correlation peaks at  $\delta(^{13}\text{C})/\delta(^1\text{H}) = 170\text{ ppm}/8\text{ ppm}$ ).<sup>[9]</sup> Such signals are not observed in the absence of Lewis acidic single sites for Cu/SiO<sub>2</sub><sup>[9]</sup> or in the absence of Cu nanoparticles for Ti@SiO<sub>2</sub>, indicating that both these Lewis acidic single sites and Cu nanoparticles are required for their formation. We thus propose that the promotional role of Ti<sup>IV</sup> in the selective hydrogenation of CO<sub>2</sub> to CH<sub>3</sub>OH is the same as that of Zr<sup>IV</sup>, based on similar site requirements and surface species.



**Figure 3.** Ex situ  $^1\text{H}$ - $^{13}\text{C}$  HETCOR spectrum of Cu/Ti@SiO<sub>2</sub> after exposure to  $^{13}\text{CO}_2$  and  $^1\text{H}_2$  (1:3 ratio; 5 bar total pressure, 503 K, 12 h). Experimental details in the Supporting Information, Section S8.

We have demonstrated here the synthesis of a tailored catalyst with isolated Ti<sup>IV</sup> sites on SiO<sub>2</sub> and dispersed Cu nanoparticles. The presence of isolated Ti<sup>IV</sup> Lewis acid sites at the periphery of Cu nanoparticles promote CH<sub>3</sub>OH synthesis. The SOMC approach used here takes advantage of the Lewis acid character of Ti<sup>IV</sup> isolated metal centers on a SiO<sub>2</sub> surface, while avoiding the bulk properties of the parent oxide (e.g., the reducibility of TiO<sub>2</sub>). Such an approach can be used to develop tailored supports to target characteristics of single metal sites to promote CO<sub>2</sub> hydrogenation and other heterogeneously catalyzed reactions.

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CCDC 1882540 contain the supplementary crystallographic data for this paper. These data are provided free of charge by The Cambridge Crystallographic Data Centre.

**Keywords:**  $\text{CO}_2$  hydrogenation • surface organometallic chemistry •  $\text{CH}_3\text{OH}$  synthesis • heterogeneous catalysis • titanium

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